APPENDIX 02: SCOPE AND FREQUENCY OF INSPECTION AND MAINTENANCE OF THE LABS' EQUIPMENT

No.	Item	Frequency	Scope of inspection and maintenance	PIC
	Emergency	Inspection: 01	- The handle and lever operate smoothly with no signs of	
1.	shower and eyewash station	time/month	difficulty in pulling or pushing.	CHS Lab
		Maintenance:	- Normal flow capacity.	CHS Lau
		when incurred	- No water leakage before and after use.	
			- The outside of the fumehood and its glass door is not	
		Inspection: 01 time/month Maintenance: when incurred	distorted or broken. Glass door hinges and safety latches	
	Chemical fume hood		work properly. The water supply and drainage system of	
2.			the cabinet works well.	CHS Lab
			- The suction capacity of the cabinet is at least 0.3 m ³ /s	
			when the glass door is in the safe latch position.	
			- The fume hood is kept clean.	
			- The outside of the fumehood and its glass door is not	
			distorted or broken. Glass door hinges and electric locks	
	Plastinated	Inspection: 01	work properly.	
	specimen preservation	time/month Maintenance: 01	- Air conditioning system works well (temperature is lower	_
3.			than 25°C and humidity is lower than 50%). No water	CHS Lab
	cabinet	time/ 06 months	leakage. Compare the environmental parameters reported	
			on the control panel and the meter independently.	
			- Water tank has more than 50% capacity left	
		T 01	- The lights work normally.	
	Water	Inspection: 01	- The resistance of the device always reaches 15 ohm.	
4.	filtration	time /month	- Water supply and drainage system works normally.	CHS Lab
	system	Maintenance: 01	Annual maintanance: change the water filter when	
		time / year	there is a warning displayed on the screen.	
		Inspection: 1 time/month	- Standard temperature and pressure: 121 °C/134 °C & 76kPa-106kPa	
	Autoclave	Maintenance: as	- The water supply and drainage system works normally, no water leakage phenomenon.	
5.		detailed in the	Weekly maintenance: clean the door gasket with a	CHS Lab
		scope of	cloth soaked in distilled water and dry the autoclave	
		maintenance	chamber.	
		mamichanee	 Annual maintenance: change the door gasket. 	
		Inspection &	- The scale is kept clean, the weighing plate is not	
_	Technical scale	maintenance: 1 time/month	distorted.	
6.			- The scale reaches the equilibrium position.	CHS Lab
			 Monthly maintenance: clean the scale. 	
		T .: 0	- The scale is kept clean. The glass door is not broken and	
	Analytical scale	Inspection &	its hinges work normally. The weighing pan is not	
7.		maintenance: 1	distorted.	CHS Lab
		time/month	- The scale reaches the equilibrium position.	
			 Monthly maintenance: clean the scale. 	
		Inspection &	- The probe is protected by the protective cap containing	
8.	pH meter	maintenance: 1	the included protective solution.	CHS Lab
0.	primetei	time/month	 Monthly maintenance: cleaning and calibrating the 	CIIS Lau
			meter.	
		Inspection: 1	- Micropipette is returned to the maximum suction volume	
9.	Micropipette	time/month	value after use.	CHS Lab
'.	iviiciopipette	Maintenance: 01	 Annual maintenance: replacement of accessories, 	
		time / year	oiling, and calibration	
	Deep freezer, Chemical freezer, and Sample freezer	Inspection: 1	- Make sure the temperature of the cabinet always reaches	
10.		nemical time/day neezer, and Maintenance:	the set value. The screen shows no error.	
			- Clean the storage compartment, tools/samples are	CHS Lab
			arranged neatly, do not obstruct the air circulation in the	
			fridge/freezer.	

11.	Ultraviolet– visible spectroscopy	Inspection: 1 time/month Maintenance: when incurred	 Make sure the spectroscopy is operating properly at every wavelength. The sampling compartment is clean. 	CHS Lab
12.	Digital oscillators	Inspection: 01 time/month Maintenance: when incurred	 The device functions normally. Testing steps: Turn on device Press Utility button Choose Service option in screen Choose Diagnostics option Choose Hardware Self-Test option 	CECS Lab
13.	Waveform generators	Inspection: 01 time/month Maintenance: when incurred	 The device functions normally. Testing steps: Turn on device Press System button Choose Instr. Setup option in screen Choose Self-Test option 	CECS Lab
14.	DC power supply	Inspection: 01 time/month Maintenance: when incurred	 The device functions normally. Testing steps: Turn on device Choose Utilities option in screen Choose Instr. Setup option Choose Self-Test option 	CECS Lab
15.	Bench multi- meters	Inspection: 01 time/month Maintenance: when incurred	 The device functions normally. Testing steps: Turn on device Press Shift button and Store/Recal button to use Utility function Choose Instr. Setup option Choose Self-Test option 	CECS Lab
16.	Lab computers	Inspection: 01 time/month Maintenance: 01 time/year	A laboratory computer is considered functioning normally if it meets the following conditions: - Successfully powers on without unusual noise or delay - Operating system loads properly and login screen appears - Keyboard, mouse, monitor work correctly - Internet or local network connections are stable - No warning messages or errors pop-ups on startup - Cooling fan operates quietly, and ventilation is unobstructed - No physical damage or loose cables Perform the following checks regularly to ensure proper functioning: - Inspect for any visible damage to the case, cables, or ports - Turn on the computer and observe startup behavior - Check for system error messages or unusual noise - Confirm mouse, keyboard, and monitor are working properly - Verify antivirus or security software is active and up to date - Confirm access to the internet or internal network - Perform proper shutdown from the operating system - Ensure the system powers off completely	CECS Lab
17.	The Instron Universal Testing Machine	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area Inspect load cell and grips, check software and electronics, verify calibration with test standards. Power On: run a 20-minute warm-up program 	CECS lab

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18.	Pneumatics and Electro- pneumatics training system	Inspection: Monthly Maintenance: when incurred	 Clean machine and work area Air compressor: Drain water from tank and filer, adjust air pressure (~ 4-6 bar) Check hoses and valves for leaks, test actuators and sensors, inspect wiring and connections. Power On: run a 20-minute warm-up program 	CECS lab
19.	Hydraulics and Electro- hydraulics training system	Inspection: Monthly Maintenance: when incurred	 Clean machine and work area Inspect hydraulic hoses and cylinders, check oil levels and leaks, test control systems and sensors. Power On: run a 20-minute warm-up program 	CECS lab
20.	Hydrostatics Bench	Inspection: Monthly Maintenance: when incurred	 Clean machine and work area Check manometers and piping, clean tank and valves, verify sensor functionality. 	CECS lab
21.	CNC Milling	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Air pressure: Confirm proper PSI ~85–115 PSI (Inspect for air leaks) Tool holders & tools: Inspect for wear or damage Vise: check for damage, remove chips, clean and lubricate. Lubrication/coolant system: Check level and quality (Refill/replace if needed) Power On: Ensure the machine homes properly and run a 20-minute warm-up program (Listen for unusual sounds) Annual maintenance: according to manufacturer's recommendations 	CECS lab
22.	CNC Lathe	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Air pressure: Confirm proper PSI ~85–115 PSI (Inspect for air leaks) Chuck: Inspect jaws, clean inside and out (Blow out chips regularly) Tool turret: Check for proper indexing and cleanliness (Wipe down, remove chips) Lubrication/coolant system: Check level and quality (Refill/replace if needed) Power On: Ensure the machine homes properly and run a 20-minute Warm-up program (Listen for unusual sounds) Annual maintenance: according to manufacturer's recommendations 	CECS lab
23.	Laser Cutting (Fume Extraction System, Air compressor)	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Air compressor: Drain water from tank and filer, adjust air pressure (~ 4-6 bar) Power On: Ensure the machine homes properly and run a 20-minute Warm-up program Annual maintenance: according to manufacturer's recommendations 	CECS lab
24.	Manual Lathe	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Chuck: Inspect jaws, clean inside and out (Blow out chips regularly) Tool turret: Check for proper indexing and cleanliness (Wipe down, remove chips) Lubrication/coolant system: Check level and quality (Refill/replace if needed). Check gibs, leadscrew backlash, lubricate slides. Power On: Run a 20-minute Warm-up program Annual maintenance: according to manufacturer's recommendations 	CECS lab

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25.	Surface grinder	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Check lubrication and hydraulic levels. Power On: inspect the operation of magnetic chuck, hydraulic system, spindle and run a 20-minute warm-up program Annual maintenance: according to manufacturer's recommendations 	CECS lab
26.	Manual Milling and Drilling	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Tool holders & tools: Inspect for wear or damage Vise: check for damage, remove chips, clean and lubricate. Lubrication/coolant system: Check level and quality (Refill/replace if needed), check for loose gibs, lubricate lead screws and ways Power On: run a 20-minute warm-up program Annual maintenance: according to manufacturer's recommendations 	CECS lab
27.	Semi Auto Bandsaws	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Check blade tension and sharpness, clean chip tray, lubricate guides, inspect hydraulic system. Power On: inspect the operation of clamping function and cooling system, run a 20-minute warm-up program Annual maintenance: according to manufacturer's recommendations 	CECS lab
28.	Vertical bandsaw	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Inspect blade alignment and tension, check and lubricate guide bearings, inspect drive belt. Power On: run a 20-minute warm-up program Annual maintenance: according to manufacturer's recommendations 	CECS lab
29.	Hydraulic press	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area Check hydraulic fluid level, inspect hoses and fittings for leaks, test pressure gauge and lubricate moving parts. Power On: run a 20-minute warm-up program Annual maintenance: according to manufacturer's recommendations 	CECS lab
30.	Rotary Screw Air Compressor	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area Drain water from tank, Check oil level, inspect belts Power On: run a 20-minute warm-up program (Listen for unusual sounds) Annual maintenance: according to manufacturer's recommendations 	CECS lab
31.	3D Printer (Fusion3 F410/UltiMak er S3/Bambu X1E)	Inspection: Monthly Maintenance: 1 time/year	 Clean machine and work area, remove chips Clean nozzles and build plate, Check belts and pulleys, inspect fans, lubricate moving parts. Power On: run a 20-minute warm-up program update firmware (if needed) Annual maintenance: according to manufacturer's recommendations 	CECS lab
32.	SIF-400	Inspection: Monthly Maintenance: when incurred	 Clean machine and work area Air compressor: Drain water from tank and filer, adjust air pressure (~ 4-6 bar) Check hoses and valves for leaks, test actuators and sensors, inspect wiring and connections. Power On: check the operation of all stations (automatic and manual mode) 	CECS lab